

IN-PLACE PAVEMENT RECYCLING –

KEY TO MEETING LOCAL ROAD/STREET NEEDS

Doyt Bolling, Utah LTAP Center



UTAH ROAD SYSTEMS

- **STATE SYSTEM – 13.35 %**
- **COUNTY SYSTEM – 53.9%**
- **CITY SYSTEM – 22.7%**
- **FEDERAL ROADS – 10%**



Historical Comparison of Surface Type Combined Totals on State, City and County Roads

Figure 3.3

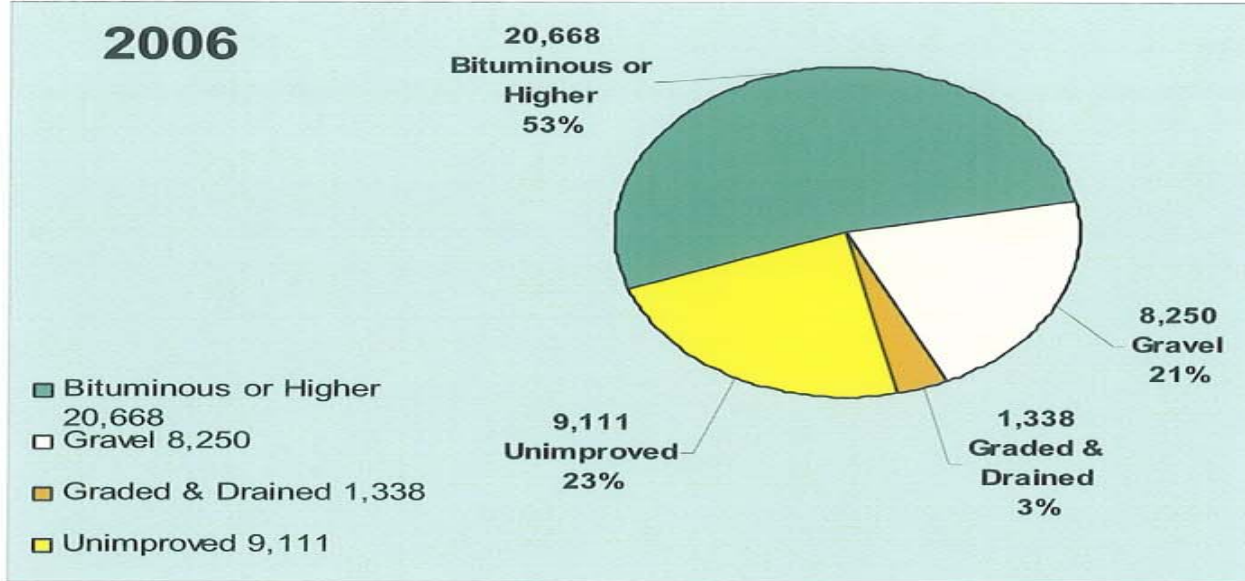
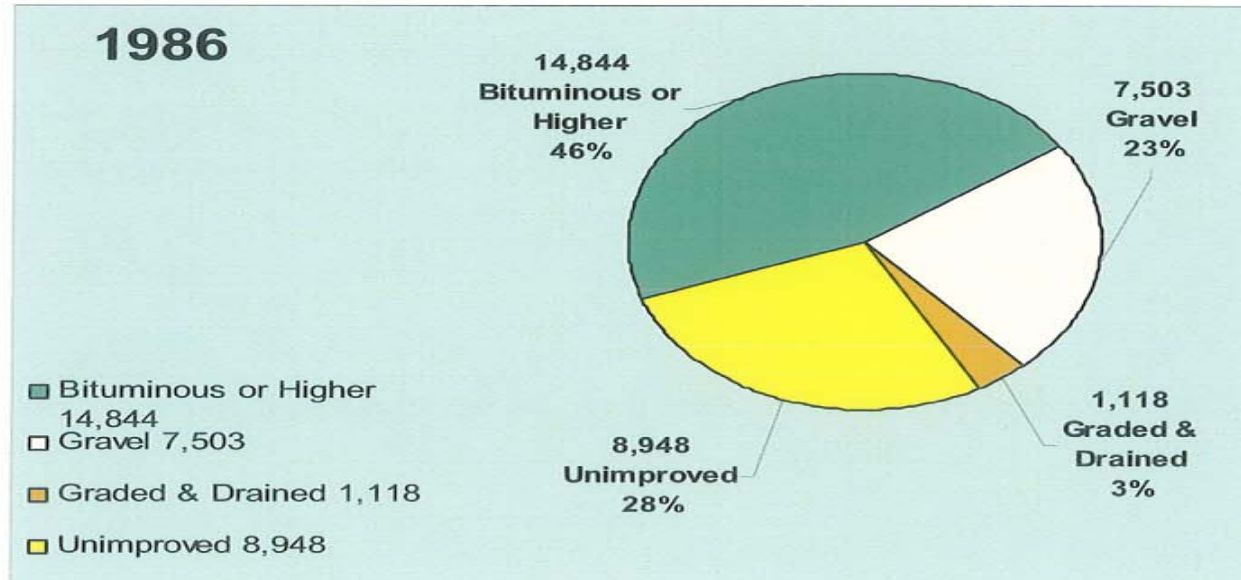
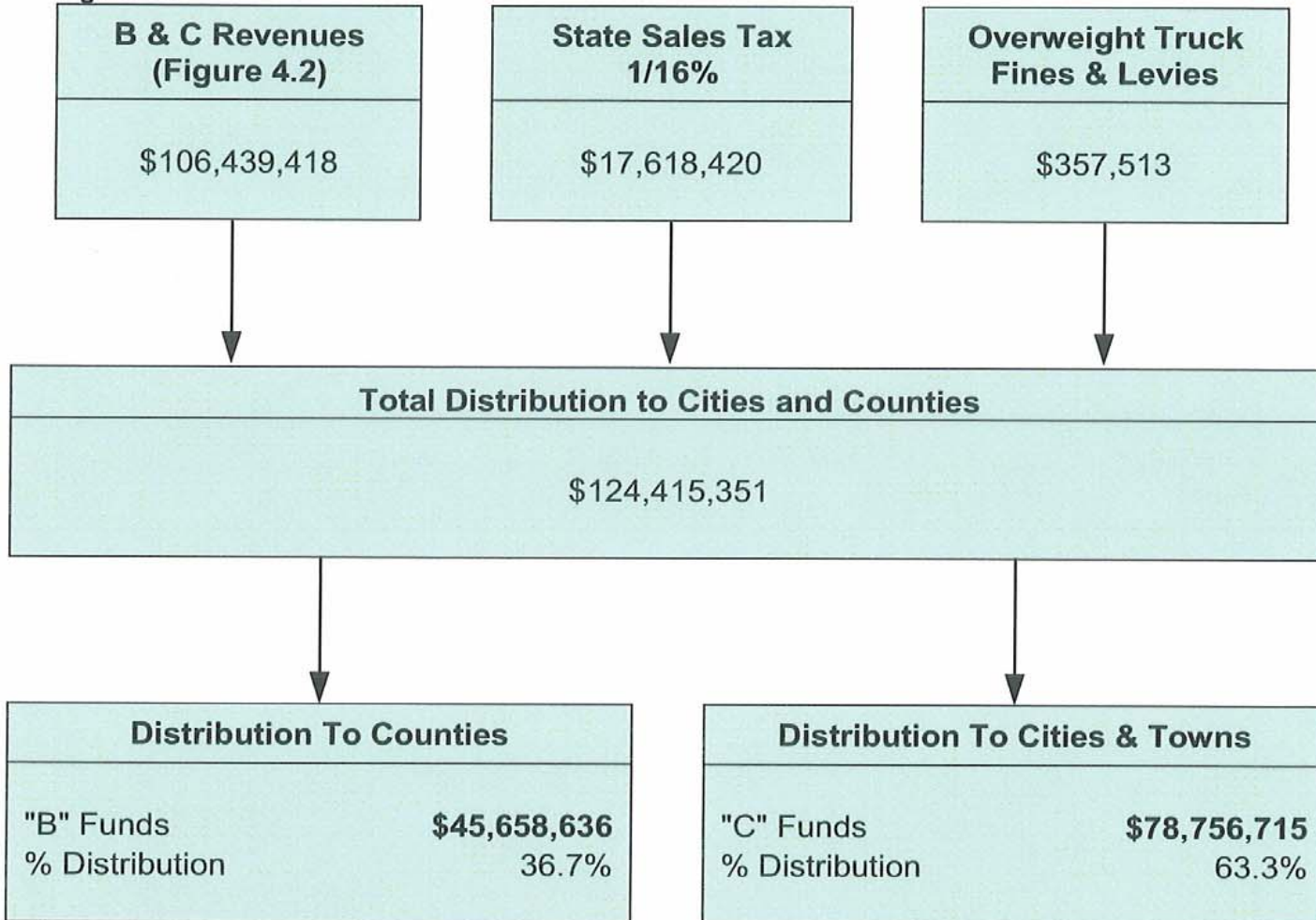


Figure 3.4



**Distribution of Funds to Local Governments
Class B&C Roads
FY 2007**

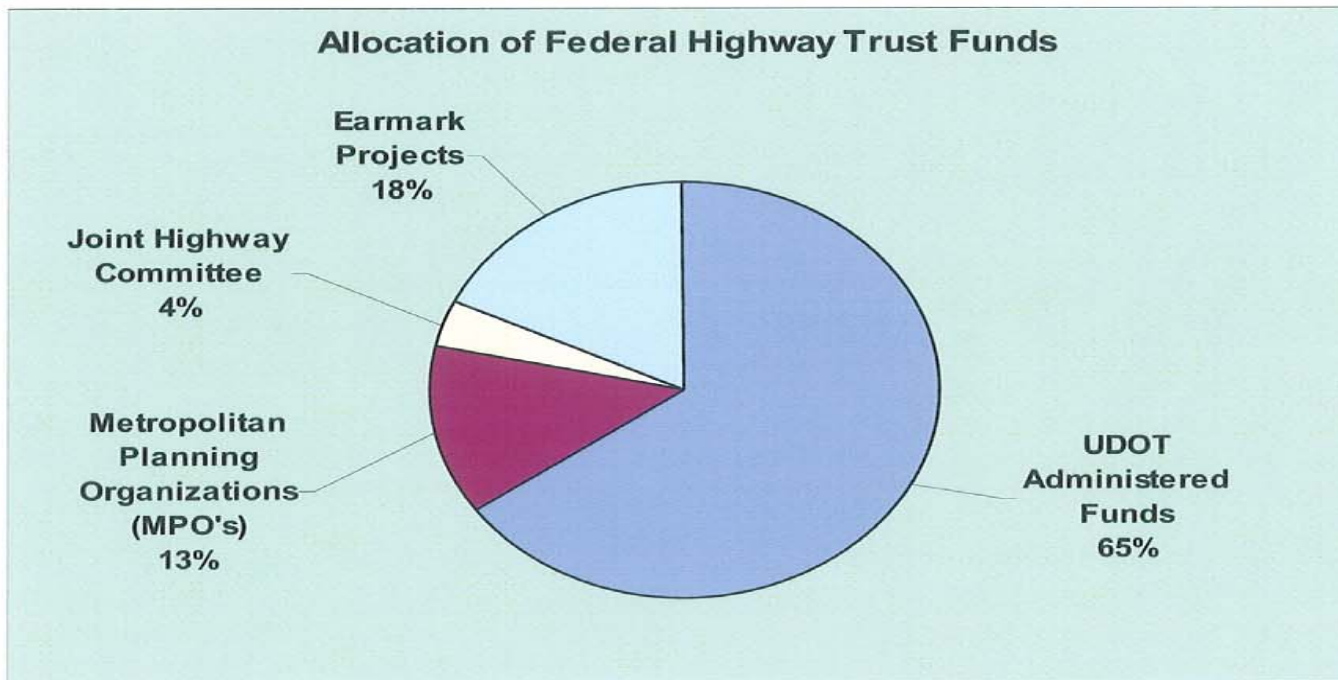
Figure 4.3



Allocation of Federal Highway Trust Funds FY 2007

Figure 4.6

Disbursements	Amount
UDOT Administered Funds	\$201,080,500
Metropolitan Planning Organizations (MPO's)	40,534,000
Joint Highway Committee	11,241,100
Earmark Projects	\$56,128,500
Total Disbursements	\$308,984,100



Construction Costs

- Asphalt Oil Doubled in one year
- Concrete Cement Doubled in one year.
- Fuel Prices are near \$4/gallon.



AVERAGE LIFE SPAN OF ROADS

LOCALS = 25 YEARS

COLLECTORS = 20 YEARS

ARTERIALS = 15 YEARS

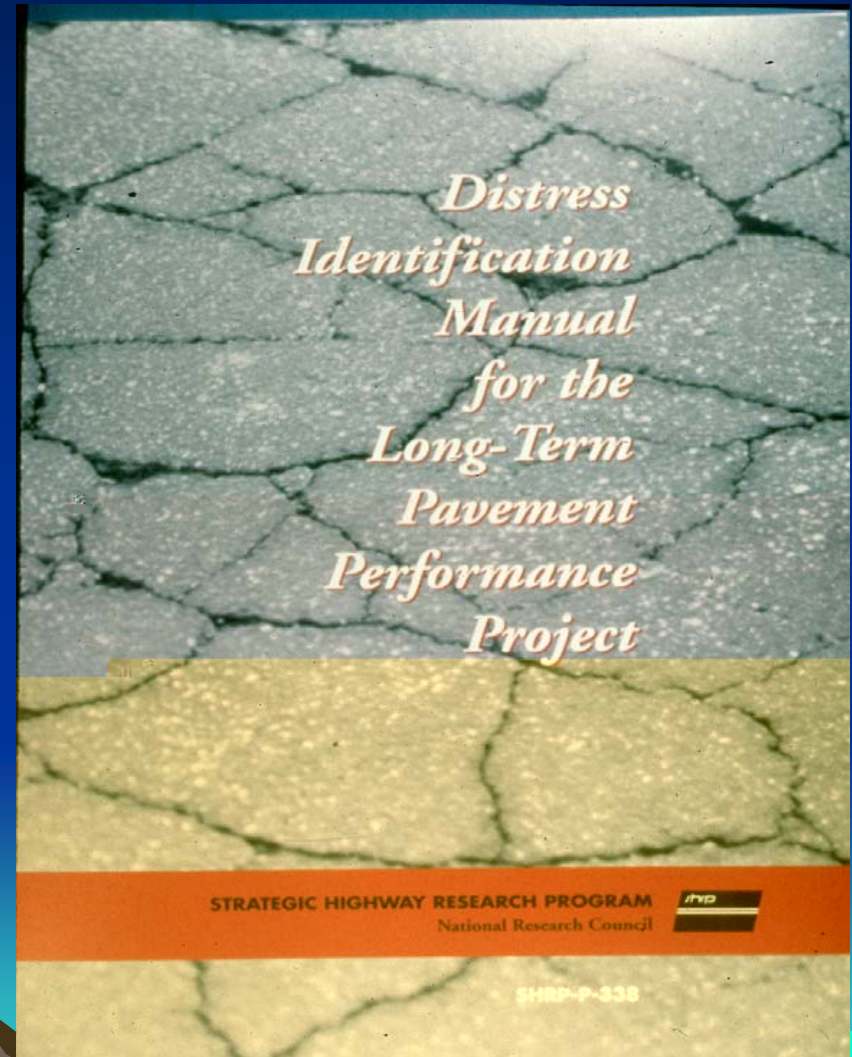


**LOCAL GOV'TS NEED TO DO
MORE WITH LESS**

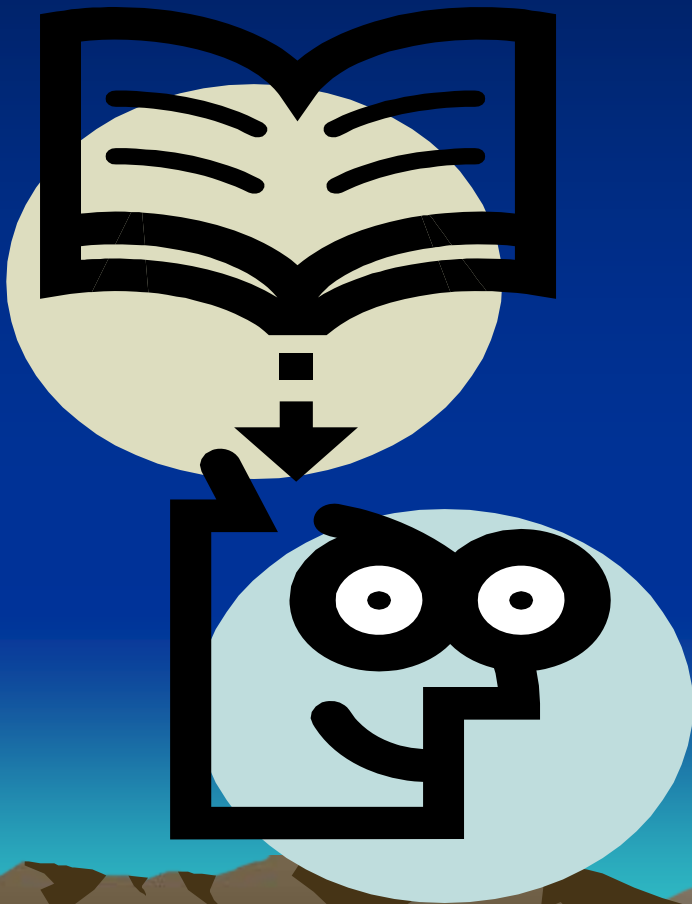


VISUAL CONDITION SURVEYS

- TYPES OF DISTRESS
 - * SEVERITY
 - * EXTENT
- DRAINAGE
- SHOULDER CONDITION
- SAFETY HAZARDS



Remaining Service Life (RSL) Approach



- **PSALMS 90:10 –**
“THE DAYS OF OUR LIFE
ARE THREE SCORE AND
TEN ...
AND IF BY STRENGTH
THEY BE THEY BE FOUR
SCORE YEARS..”

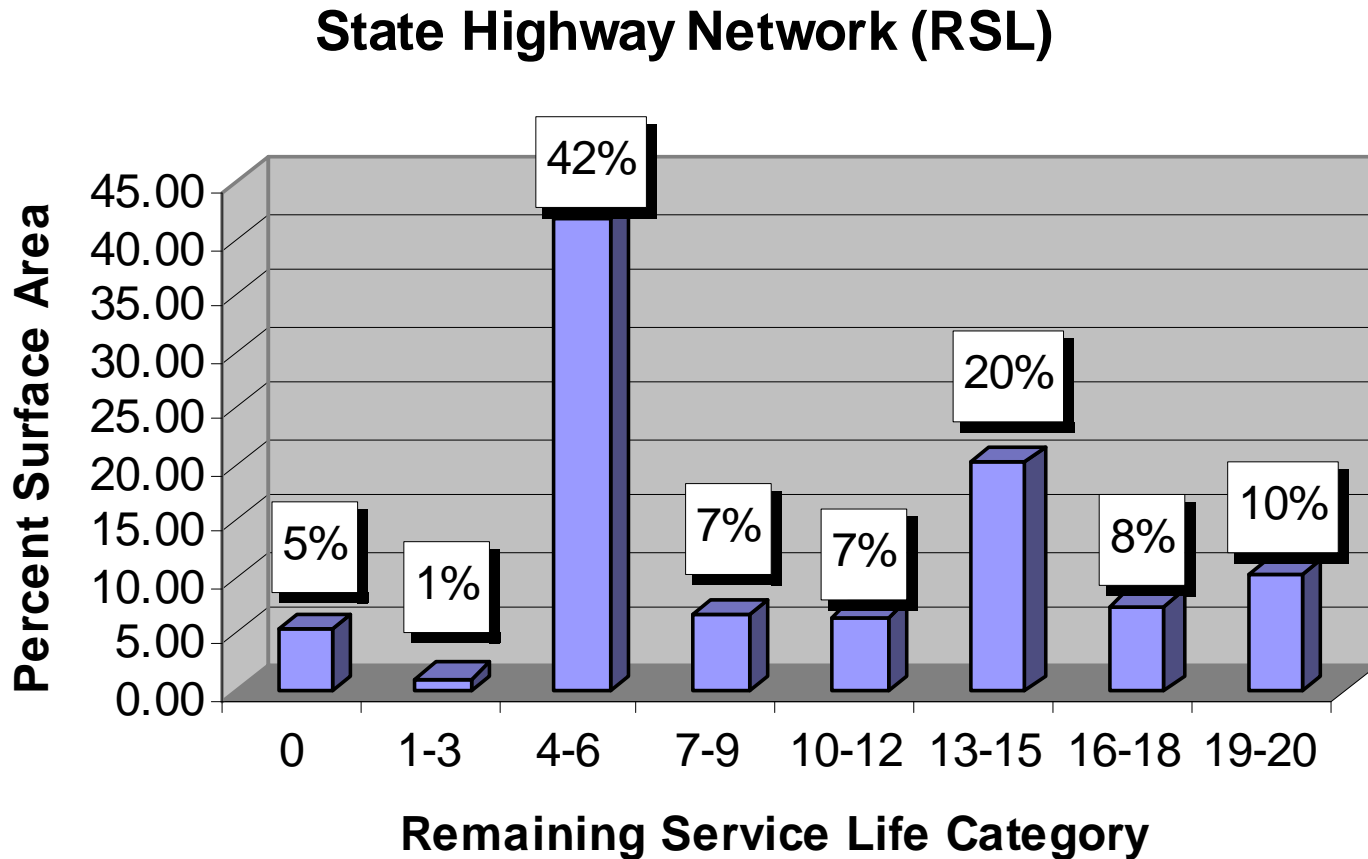
Condition Assessment

- Pavement Distress
- SHRP Distress Manual
- Severity & Extent
- Remaining Service Life

Flexible Pavement				
Low Volume Asphalt Fatigue Cracking				
Extent (Percent of Wheel Path)				
0		Low	Med	High
RSL (20)		0-10%	10-30%	>30%
Severity	Low	1	2	3
	Longitudinal crack in wheel path with no or only a few connecting cracks, no spalling or pumping	RSL (10)	RSL (8)	RSL (6)
	Med	4	5	6
	Interconnected crack pattern in wheel path, slightly spalled, no pumping	RSL (8)	RSL (6)	RSL (4)
	High	7	8	9
	Moderately to severely spalled pattern of interconnected cracks in wheel path, pumping may be noticeable	RSL (6)	RSL (2)	RSL (0)

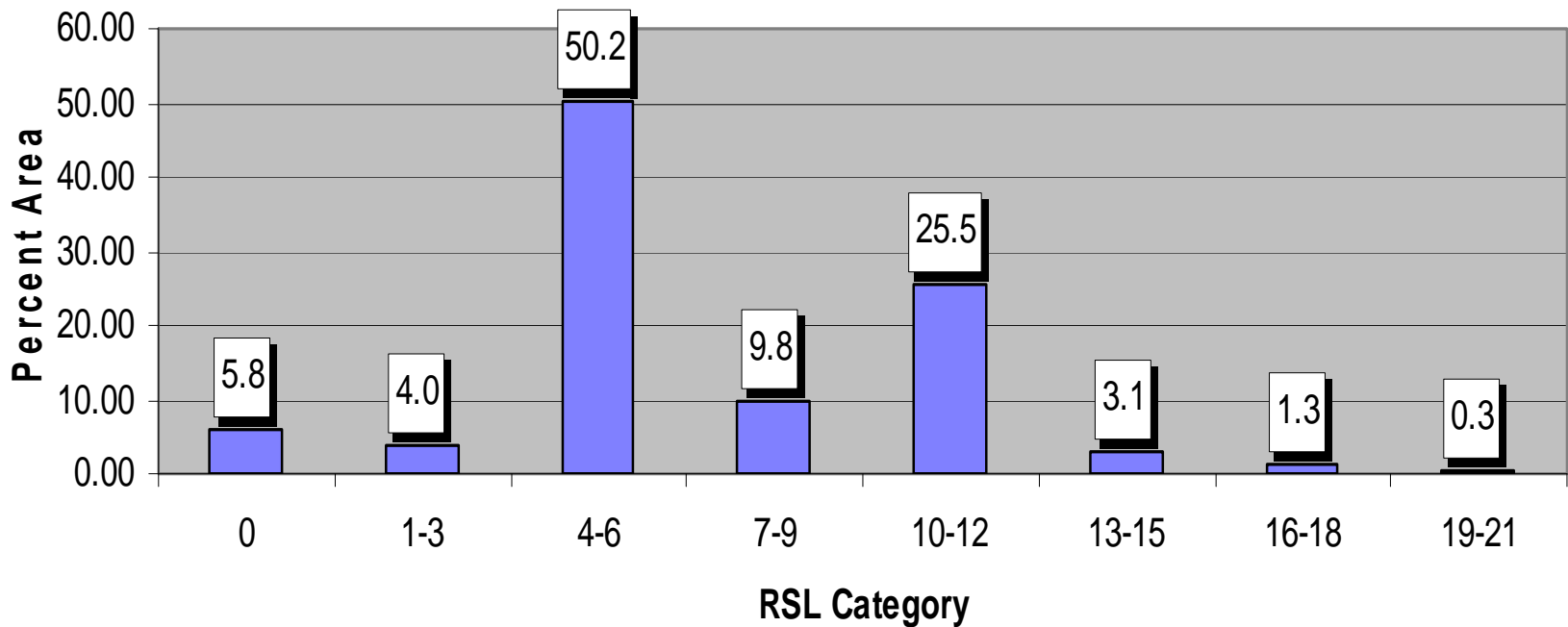
Reference: SHRP Distress Manual pages 8-9

Remaining Service Life Distribution State

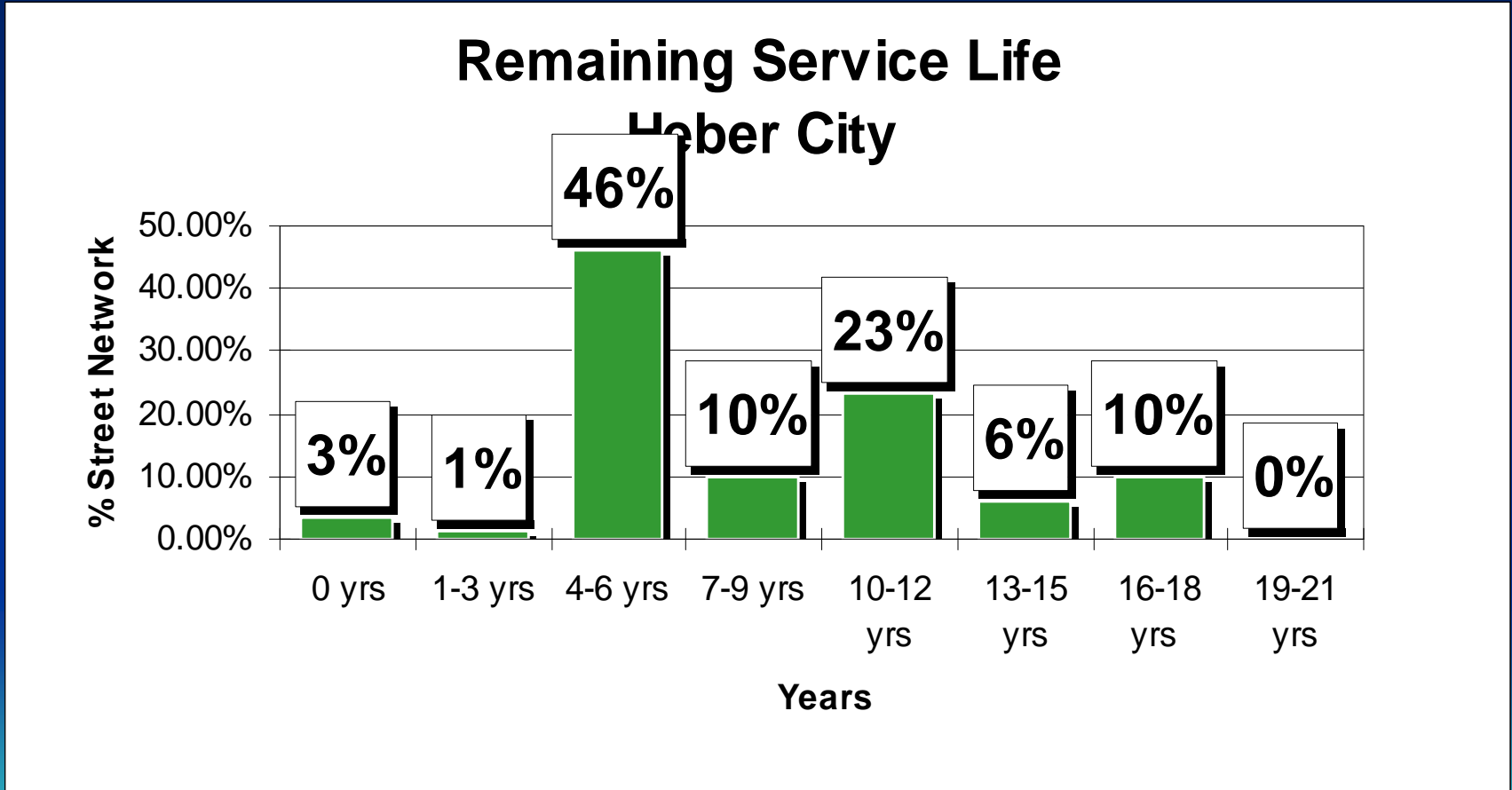


Remaining Service Life Distribution County

Tooele County Remaining Service Life Distribution



Remaining Service Life Distribution City



IN-PLACE RECYCLING- CANDIDATES





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\$

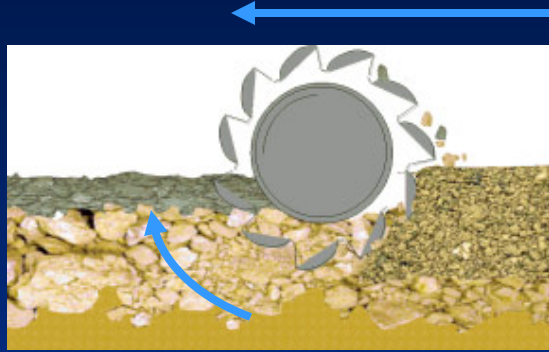
RSL of 0

IN-PLACE PAVEMENT RECYCLING

- **Full Depth Pulverization & Reclamation**
- **Granular Base Stabilization Techniques**



Construction Processes



Mechanical stabilization - 1st step in reclamation; also used to describe FDR without addition of binder (Pulverization)

• Chemical stabilization - FDR with chemical additive (Calcium or Magnesium Chloride, Lime, Fly Ash, Kiln Dust, Portland Cement, etc.)

Bituminous stabilization - FDR with asphalt emulsion, emulsified recycling agent, or foamed / expanded asphalt additive

Old Way/New Way







ROADTEC

RX-900



IT'S MILLIN' TIME

IT'S MILLIN' TIME

Emulsion FDR and GBS - Key Components

1. Project selection, pavement & material assessment
2. Engineered mix design
3. Performance-related specifications
4. Innovative emulsion technology
5. Construction Guidelines & QC specs



Engineered Mix Designs

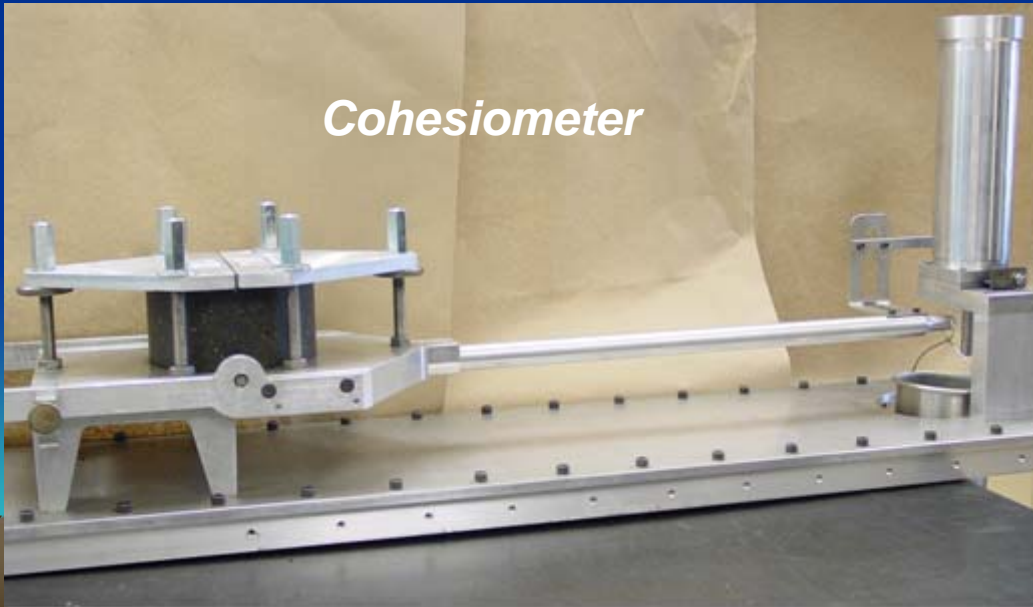
Superpave Gyrotory Compactor



Lab Mixer



Cohesimeter



A photograph of an asphalt road with white lane markings. The road surface is dark grey and shows some wear and tear. A white line runs diagonally from the bottom left towards the top right. Another white line is visible further up and to the right. The text is overlaid on the top portion of the image.

**PIONEER PARKWAY – ST.GEORGE
EXISTING CONDITION**



CONSTRUCTION PROCESS



FINISHED SURFACE



Summary- In-Place Recycling Benefits

- FDR and GBS can address major pavement issues and be cost effective.
- Stabilization additives offers the following:
 - Early Strength and return to traffic
 - Cured Strength and Structural Adequacy
 - Cracking Resistance
 - Moisture Resistance (durability)
 - Cap can be surface treatment or thin HMA



LOCAL AGENCY EXAMPLES

- LOCAL AGENCIES USING ASPHALT ZIPPER
- SUMMIT COUNTY PROJECT
- Other Projects

